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CONTENTS Introduction Familiarization Air intake system overview & flow diagram Complete engine overview & info Compressed air system & flow diagram Cooling system overview & flow diagram Cylinder block overview & info Engine electrical equipment overview Engine testing overview including dyno testing Flow diagram for exhaust system Fuel system overview & flow diagram Injectors & fuel line overview including operation theory for PT & STC fuel system Lubrication system overview & flow diagram Troubleshooting Symptoms Troubleshooting Procedures & Techniques Air compressor problems Alternator problems Cooling system problems Excessive crankcase blowby Low fuel pressure Engine brake problems Hard starting Engine noises Low power Misfire or runs rough Engine dies Speed surge Starts but dies Excessive vibration Fuel consumption Fuel in coolant Fuel in oil Low boost Excessive oil consumption Smoking Governor problems Troubleshooting overview More Complete Engine Cylinder Block Accessory drive seal Con rod bearings Main bearings Thrust bearings Camshaft, bushings, clearance & bearing supports Crankshaft inspection & servicing Crankshaft gears, pulley & seals Cylinder block, servicing, liners, liner seats, counterbore Gear cover accessory drive bushing Pistons & rings Con rods Piston cooling pipes Vibration damper Cylinder Head Clean / inspect Finishing / surfacing Installation / removal Leak / pressure test Head gasket general info Rocker Arms Crankcase breather Overhead adjusting, finishing, general info Rocker arm, clean, inspect & service Rocker cover & housing Special tools Cam Followers / Push Rods or Tubes Remove, clean, inspect, disassemble, assemble & install Fuel System Fuel Flow, inspect & test Fuel pump, inspect & test Check valve High idle speed adjust Idle speed adjust Pressure regulator Pulsation damper Throttle lever & linkage VS throttle shaft housing Shut-off valve Service tools Stall speed test VS governor adjusting screw sealing washers & idle spring Injectors & Fuel Lines AFC no air check Air in fuel Cylinder misfire or smokes ECM fuel plate, fuel cooled Fuel drain line restriction Fuel filter, spin on Fuel inlet restriction Fuel supply lines Injector Service tools Static injector timing Lubrication System Lube oil & filter analysis Lube oil contamination Lube oil cooler & transfer housing Dipstick & housing Lube oil filter, spin on Lube oil by-pass valve Lube oil filter head Lube oil high pressure relief valve Lube oil leaks Lube oil pan Lube oil pressure gauge Lube oil pressure regulator Lube oil pump Lube oil pump signal tube & signal tube orifice Lube oil system diagnostics Lube oil temperature gauge Lube oil thermostat Lube oil transfer tube Lube oil viscosity sensor Cooling System Coolant filter, head & valve Temperature gauge Thermostat, housing & seal Vent lines Cooling system, servicing Cooling system, air or combustion gas test Cooling fan & water pump drive belt Fan clutch, electric / on-off / viscous Fan hub, belt driven Fan shroud, spacer & pulley Cooling fan Radiator, hoses & cap Radiator shutters Heat exchanger Sea water pump Water pump & idler Drive Units Accessory drive & pulley Accessory drive pulley wear sleeve Air Intake System Aftercooler Intake manifold Intake restriction Air leaks, intake & exhaust system Charge air cooler Turbocharger Turbocharger inspection Exhaust System Exhaust manifold, dry Exhaust restriction Compressed Air System Air compressor Carbon built-up Air compressor head Pin bore wear Unloader & valve assy. 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